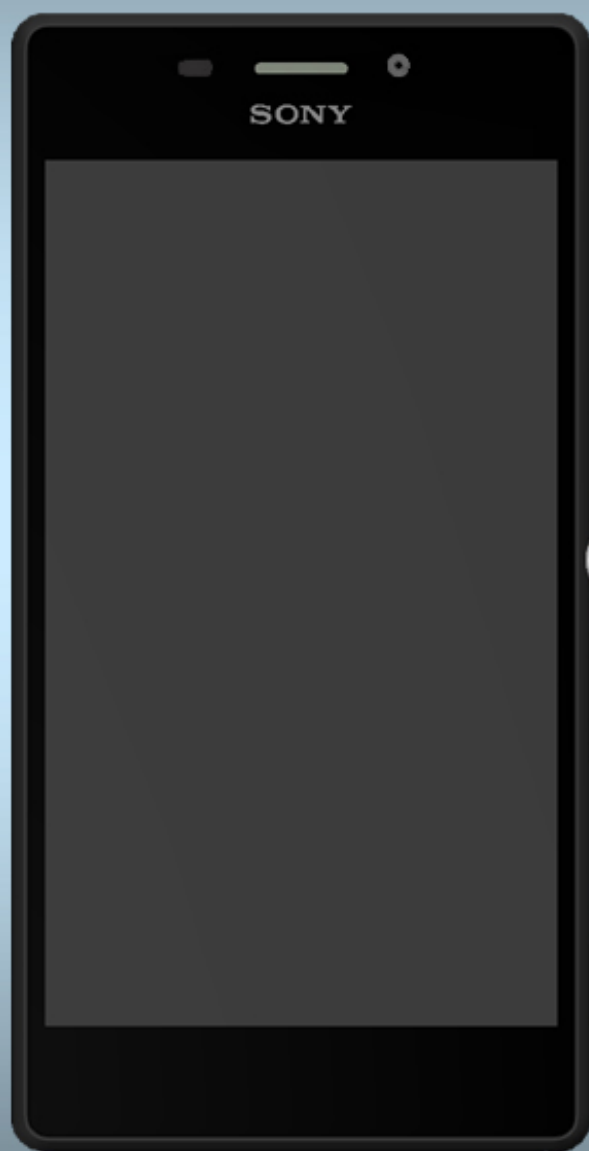


Repair Movies

- mechanical -



Xperia M2

D2302, D2303, D2305, D2306, S50h

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

**For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader.
To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.**

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.

In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

**For general information about repair movies, refer to
1220-1333: Generic Repair Manual - mechanical**

1 Movies

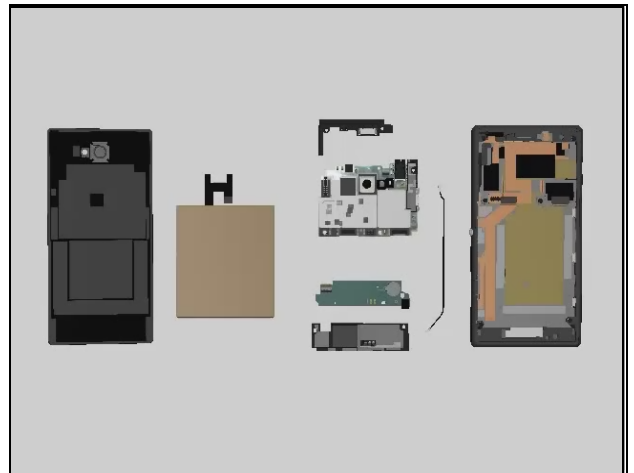
1.1 Disassembly

1. Battery Cover Assy
2. Embedded Battery Assy
3. Main ANT Assy
4. Sub Board Assy
5. Main PBA
6. Antenna DIV
7. Front Cover LCM TP Assy



1.2 Reassembly

1. Front Cover LCM TP Assy
2. Antenna DIV
3. Main PBA
4. Sub Board Assy
5. Main ANT Assy
6. Embedded Battery Assy
7. Battery Cover Assy



2 Revision History

Rev.	Date	Changes / Comments
1	2014-04-11	Initial release